

Washer-Extractor

Super 20

Refer to Page 3 for Model Numbers

Table of Contents

Title	Page
Parts Ordering Information.....	2
Nameplate Location	2
Model Identification	3
Control Panel and Controls	4
Coin Drop (Drawing 1 of 2)	6
Coin Drop (Drawing 2 of 2)	8
Coin Vault and Door Lock Assembly	10
Cabinet Top	12
Front Panel and Door Assembly	14
Front Panel and Door Assembly	16
Air Intake Grille and Panels	18
Mixing Valve Assembly	20
Timers and Terminal Block	22
Cross Channel, Capacitors and Switches.....	24
Water Inlet and Hoses	26
Drain Valve Assembly	28
Drain	30
Drain	32
Outer Tub and Cylinder.....	34
Rear Tub Head, Cylinder Pulley and Belt	36
Bearing Housing Assembly	38
Base, Legs and Out-of-Balance Switch	40
Drive Motor and Blower Assembly	42
Wires, Terminals and Installation Material	44
Parts Index	47

© Copyright 2006, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

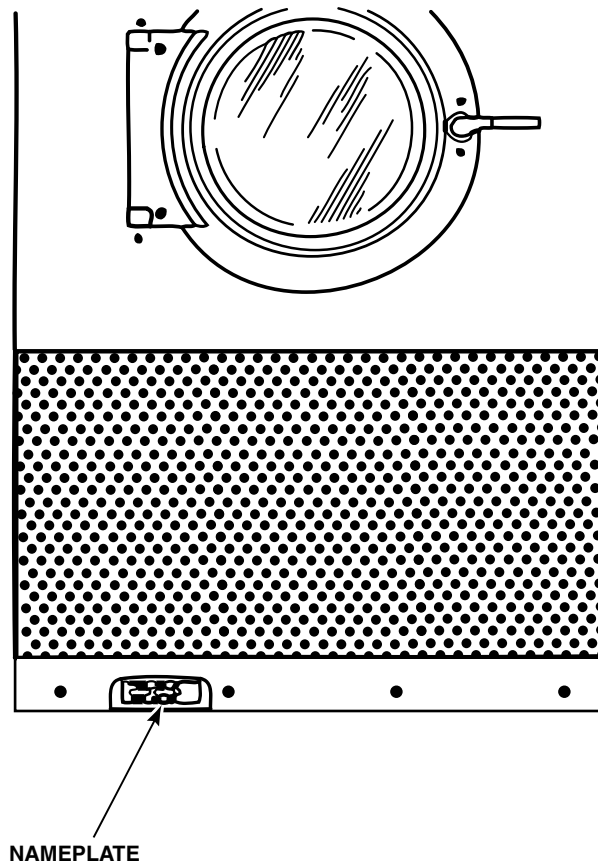
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



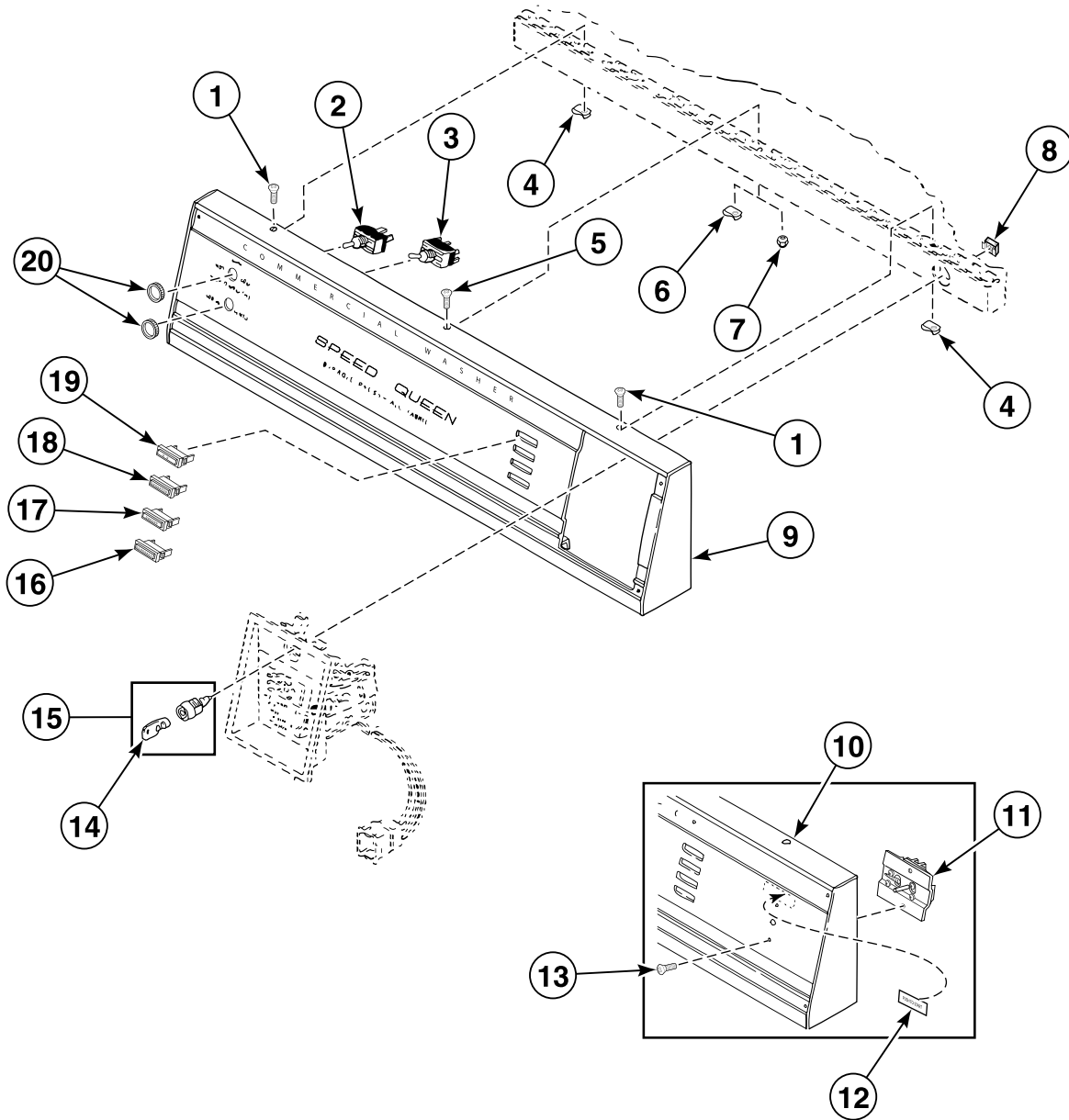
SPR3P_81232

Model Identification

Information in this manual is applicable to these washer-extractor models:

CL8761
CL8763
CL8771
CL8773

Control Panel and Controls



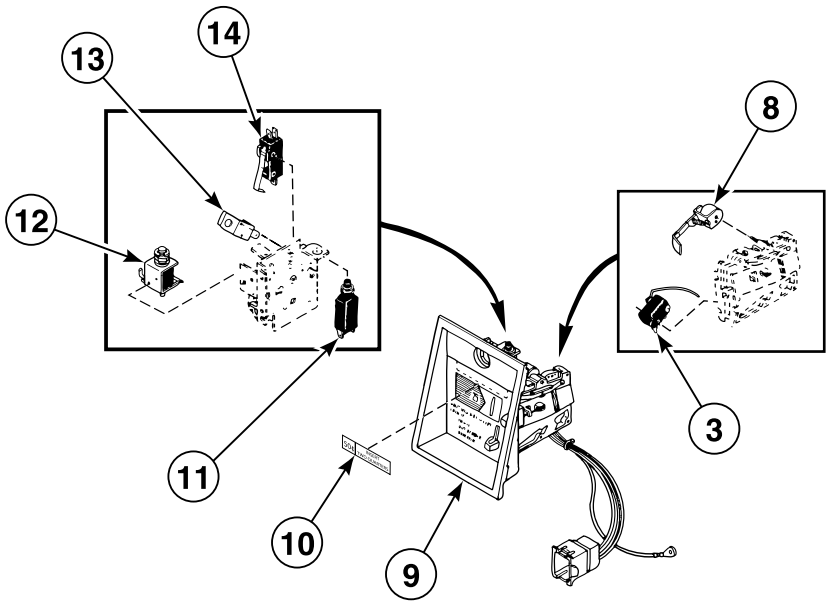
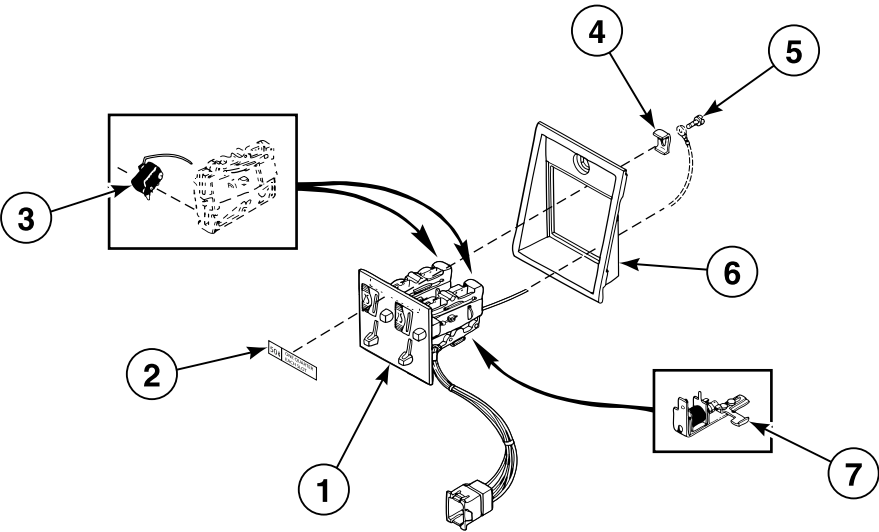
SPR4P_81232

Control Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	52864	Screw	
2	N/A	Switch	Wash temperature
3	81051	Switch	Action
4	81207	Nut	
5	22649	Screw	Models CL8761 and CL8763 through Serial No. 31Q60
	52864	Screw	Models CL8761 and CL8763 starting Serial No. 31Q61; Models CL8771 and CL8773
6	81207	Nut	Models CL8771 and CL8773
7	N/A	Nut	Models CL8761 and CL8763
8	81178	Nut	Models CL8761 and CL8763
9	N/A	Control Panel	Models CL8761 and CL8763
10	N/A	Control Panel	Models CL8771 and CL8773
11	90709P	Relay	Models CL8771 and CL8773; 60 Hertz
	91257	Switch	Models CL8771 and CL8773; 230 Volt/50 Hertz
12	53738	Push-to-Start Sticker	Models CL8771 and CL8773
13	03950	Screw	Models CL8771 and CL8773
14	N/A	Key	Models CL8761 and CL8763
15	N/A	Lock and Key Assembly	Models CL8761 and CL8763; Includes item 14
16	N/A	Softener Indicator Light	
17	81074	Bleach Indicator Light	60 Hertz
	81078	Bleach Indicator Light	230 Volt/50 Hertz
18	N/A	Detergent Indicator Light	60 Hertz
	81077	Detergent Indicator Light	230 Volt/50 Hertz
19	N/A	On Indicator Light	
20	N/A	Nut	

N/A = Part no longer available

Coin Drop (Drawing 1 of 2)



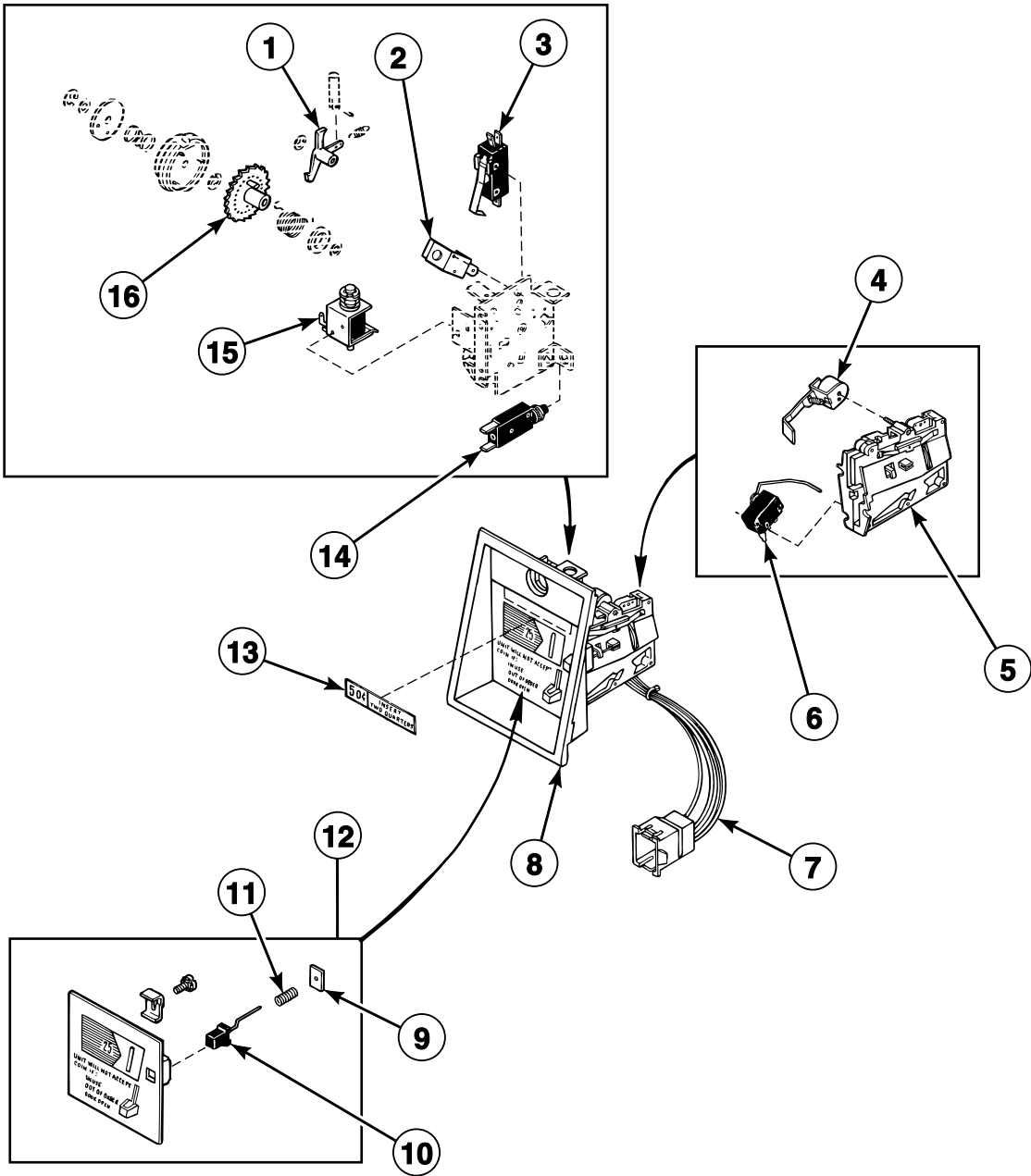
SPR5P_81232

Coin Drop (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Coin Drop Assembly	.10 and .25; Includes items 4 and 5
	N/A	Coin Drop Assembly	.25 and .25; Includes items 2, 4 and 5
2	N/A	Sticker	
3	N/A	Coin Switch	
4	N/A	Clamp	
5	N/A	Screw	
6	81186	Coin Drop Door	
7	N/A	Escrow Assembly	
8	81312B	Blocking Solenoid	60 Hertz
	N/A	Blocking Solenoid	230 Volt/50 Hertz
9	N/A	Coin Drop Assembly	Includes item 10
10	N/A	Sticker	.50
	N/A	Sticker	.75
11	N/A	Circuit Breaker	
12	N/A	Advance Solenoid	
13	N/A	Release Solenoid	
14	N/A	Cam Switch	

N/A = Part no longer available

Coin Drop (Drawing 2 of 2)



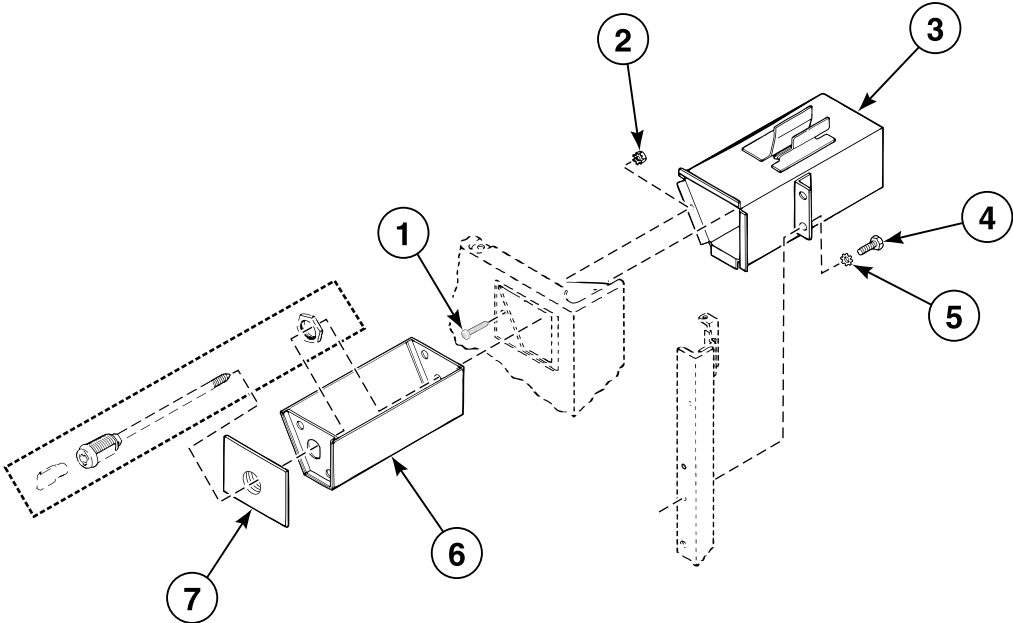
SPR6P_81232

Coin Drop (Drawing 2 of 2)

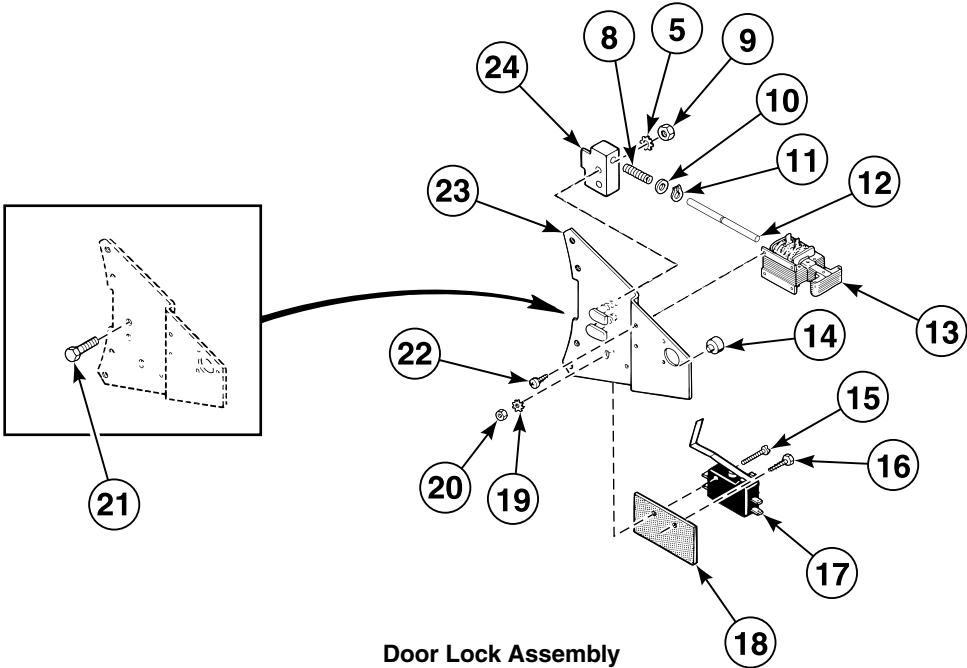
REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Pawl	
2	N/A	Release Solenoid	
3	N/A	Cam Switch	
4	81312B	Blocking Solenoid	
5	81312F	Rejector	
6	N/A	Coin Switch	
7	N/A	Wire Harness	
8	N/A	Coin Drop	60 Hertz
	N/A	Coin Drop	230 Volt/50 Hertz; Specify coin type
9	N/A	Reject Button Cover Plate	
10	81312J	Reject Button	
11	N/A	Reject Button Plate	
12	81312H	Front Plate	.25
13	N/A	Sticker	.50
	N/A	Sticker	.75
	N/A	Sticker	1.00
14	N/A	Circuit Breaker	
15	N/A	Advance Solenoid	
16	N/A	Ratchet Wheel	

N/A = Part no longer available

Coin Vault and Door Lock Assembly



Coin Vault



Door Lock Assembly

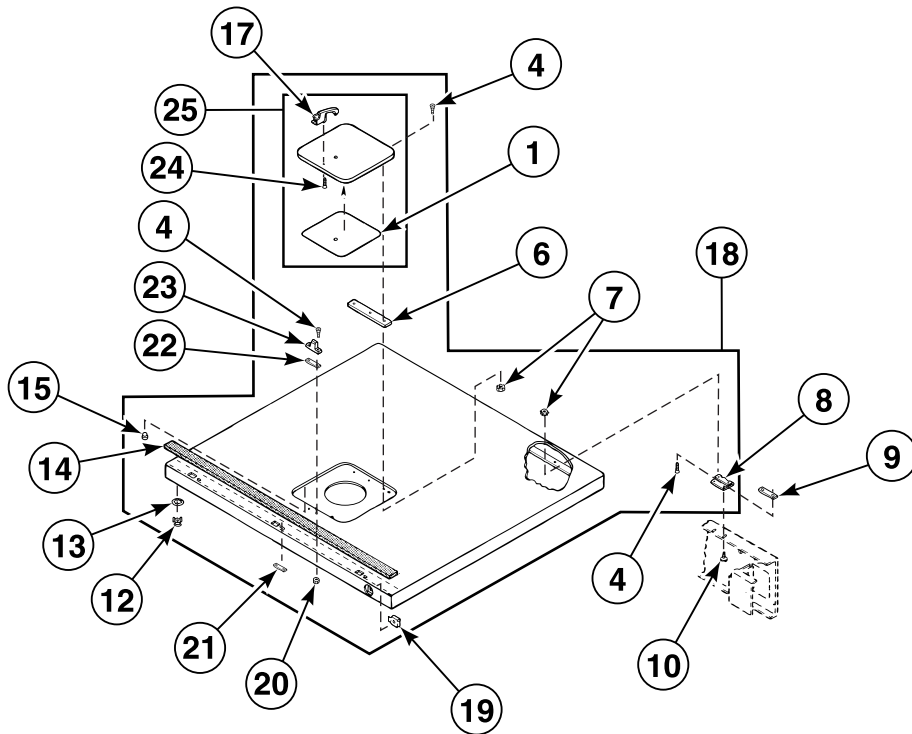
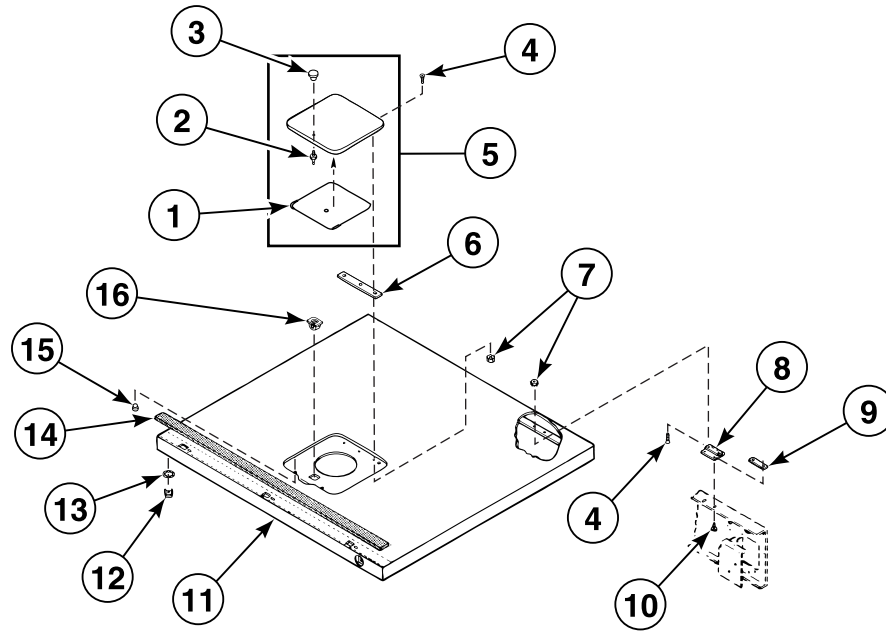
SPR7P_81232

Coin Vault and Door Lock Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	22649	Screw	
2	51236	Nut	
3	81302	Coin Vault Assembly	Used with 81314 Coin Drop and 81382 Coin Drop
	N/A	Coin Vault Assembly	Used with 81135 Coin Drop, 81136 Coin Drop and 81388 Coin Drop Assembly
4	02916	Screw	
5	02431	Washer	
6	N/A	Coin Drawer Assembly	
7	N/A	Coin Drawer Plate	
8	N/A	Door Lock Release Spring	
9	20275	Nut	
10	N/A	Washer	
11	N/A	Retaining Ring	
12	N/A	Lock Release Pin	
13	N/A	Door Lock Solenoid	
14	52552	Bumper	
15	Q6516	Screw	
16	51783	Screw	
17	81359	Door Switch	
18	N/A	Door Switch Guard	
19	51345	Washer	
20	02788	Nut	
21	20253	Screw	Models through Serial No. 33T14
22	M405936	Screw	
23	N/A	Bracket	
24	N/A	Door Latch Cam	

N/A = Part no longer available

Cabinet Top



SPR8P_81232

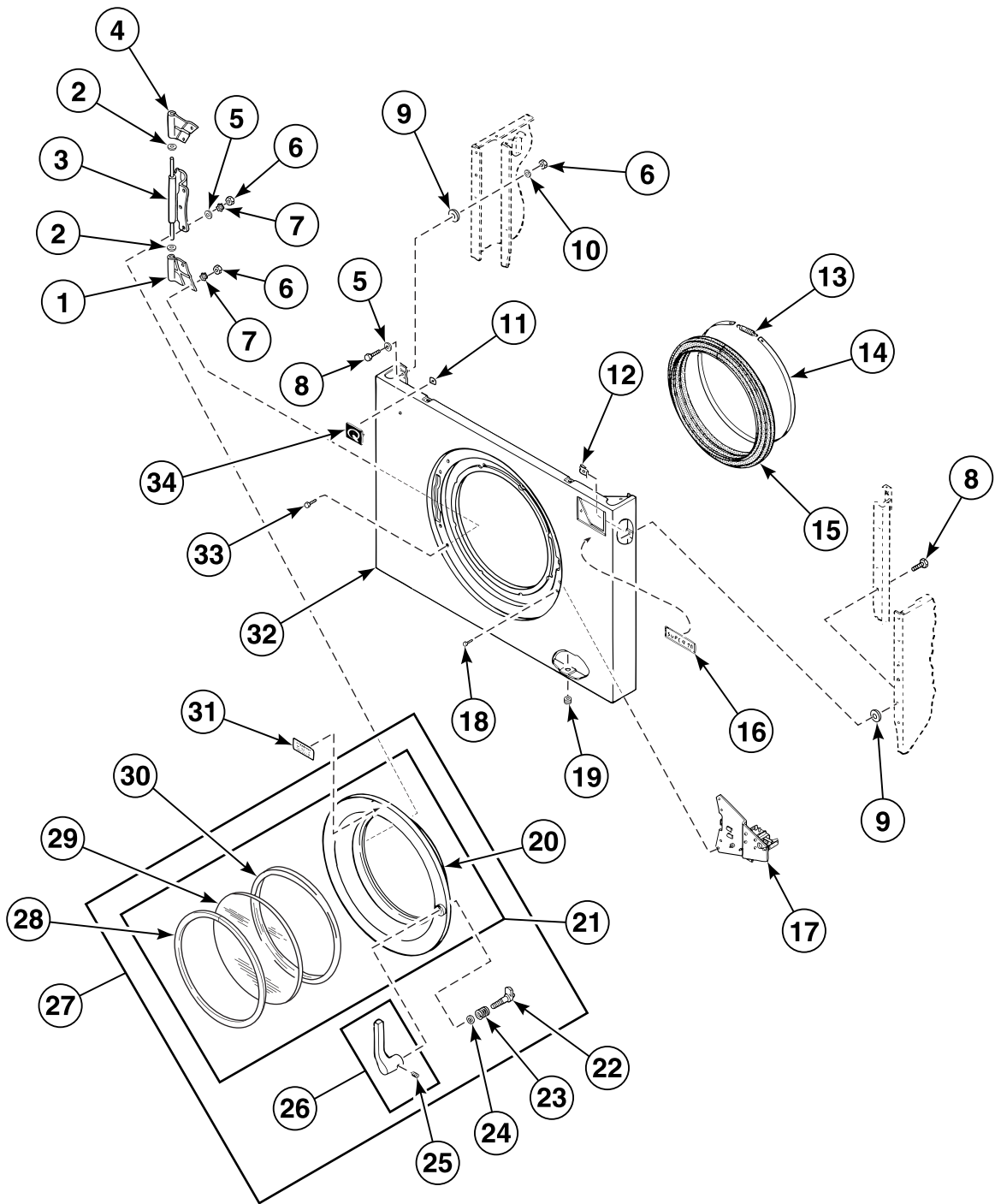
Cabinet Top

REF	PART NO.	DESCRIPTION	COMMENTS
1	81286	Bleach Door Sticker	
2	N/A	Door Strike	
3	N/A	Dispenser Door Knob	
4	22649	Screw	
5	N/A	Dispenser Door	Includes items 1-3
6	80457	Gasket	
7	51236	Nut	
8	81058	Top Hinge	
9	N/A	Nut	
10	33561	Screw	
11	N/A	Cabinet Top	
12	N/A	Nut	
13	N/A	Washer	
14	81924	Seal	
15	80498	Bumper	
16	N/A	Catch Strike	
17	N/A	Door Catch	
18	N/A	Cabinet Top	Includes items 4, 6-8, 12-15, 19-24 and 26; Avocado
	N/A	Cabinet Top	Includes items 4, 6-8, 12-15, 19-24 and 26; Apple green
	N/A	Cabinet Top	Includes items 4, 6-8, 12-15, 19-24 and 26; Sundown
	N/A	Cabinet Top	Includes items 4, 6-8, 12-15, 19-24 and 26; Harvest gold
	N/A	Cabinet Top	Includes items 4, 6-8, 12-15, 19-24 and 26; Turquoise
	N/A	Cabinet Top	Includes items 4, 6-8, 12-15, 19-24 and 26; White
	N/A	Cabinet Top	Includes items 4, 6-8, 12-15, 19-24 and 26; Yellow
19	81178	Nut	
20	21752	Nut	
21	81207	Nut	
22	81366	Spacer	
23	81365P	Strike	Includes items 4 and 7
24	80399	Screw	
25	N/A	Dispenser Door Assembly	

N/A = Part no longer available

Front Panel and Door Assembly

Models Through Serial No. 572F9



SPR9P_81232

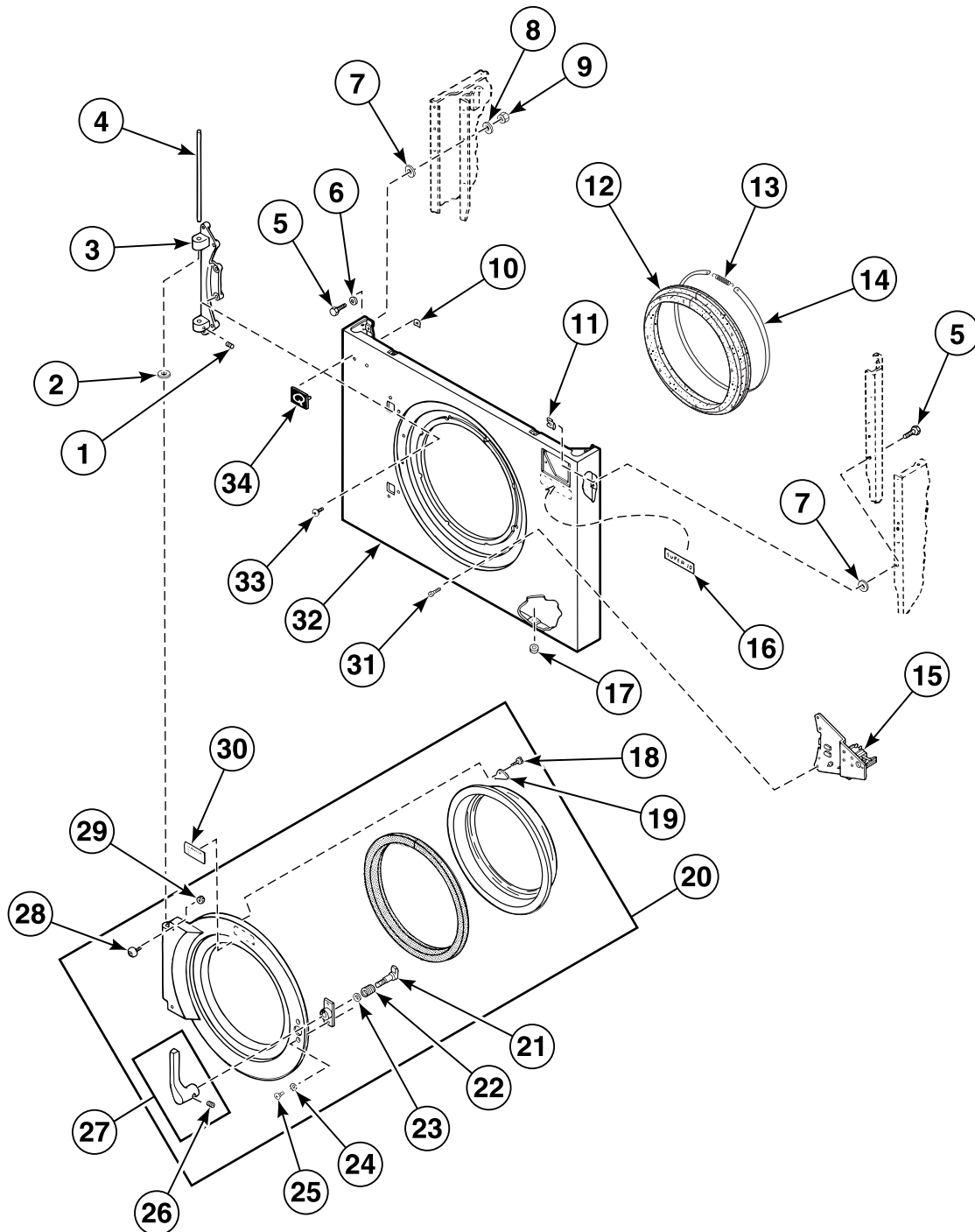
Front Panel and Door Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Lower Hinge	
2	N/A	Spacer	
3	N/A	Hinge Assembly	
4	N/A	Upper Hinge	
5	80090	Washer	
6	20275	Nut	
7	02431	Washer	
8	20253	Screw	
9	23225	Washer	
10	03189	Washer	
11	N/A	Clip	
12	81061	Nut	
13	N/A	Spring	
14	81298P	Seal Strap	
15	N/A	Door Seal	
16	N/A	Name Plate	
17	N/A	Door Lock Assembly	
18	N/A	Screw	
19	20430	Grommet	
20	N/A	Door Weldment Assembly	
21	N/A	Door Assembly	Includes items 22-30
22	532P3	Bushing and Pivot Kit	
23	81119	Pivot Arm Spring	
24	52549	Washer	
25	81310	Screw	
26	81035P	Handle	Includes item 25
27	N/A	Door Assembly	Includes items 21 and 26
28	N/A	Door Glass Clamp Ring	
29	N/A	Glass	
30	N/A	Gasket	
31	81326	Door Lock Sticker	
32	N/A	Front Panel	Models CL8761 and CL8763
	N/A	Front Panel	Models CL8771 and CL8773
33	N/A	Screw	
34	N/A	Monogram	

N/A = Part no longer available

Front Panel and Door Assembly

Models Starting Serial No. 573F0



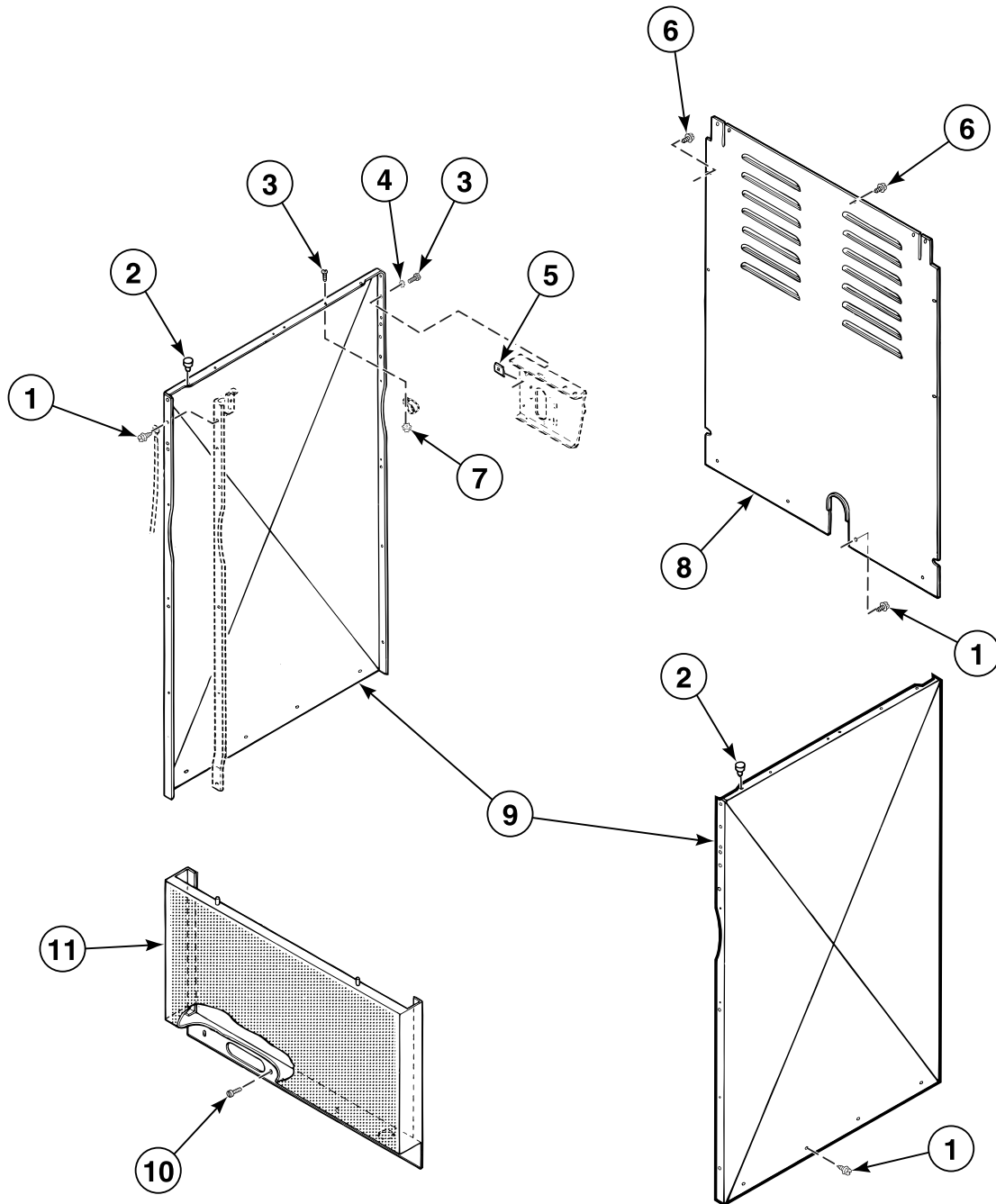
SPR10P_81232

Front Panel and Door Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	23960	Screw	
2	81392	Washer	
3	81959	Hinge	
4	81391	Hinge Pin	
5	20253	Screw	
6	80090	Washer	
7	23225	Washer	
8	03189	Washer	
9	20275	Nut	
10	N/A	Clip	
11	81061	Nut	
12	81468P	Door Seal Kit	Includes item 6
13	N/A	Spring	
14	81298P	Seal Strap	
15	N/A	Door Lock Assembly	
16	N/A	Name Plate	
17	20430	Grommet	
18	33561	Screw	
19	N/A	Door Glass Bracket	
20	518P3	Door Kit	Includes items 21-29
21	532P3	Bushing and Pivot Kit	
22	81119	Pivot Arm Spring	
23	52549	Washer	
24	81408	Washer	
25	81398	Screw	
26	81310	Screw	
27	81035P	Handle	Includes item 26
28	N/A	Bumper	
29	23604	Nut	
30	81326	Door Lock Sticker	
31	21081	Screw	
32	81404	Front Panel Assembly	Models CL8761 and CL8763
	N/A	Front Panel Assembly	Models CL8771 and CL8773
33	81399	Screw	
34	N/A	Monogram	

N/A = Part no longer available

Air Intake Grille and Panels



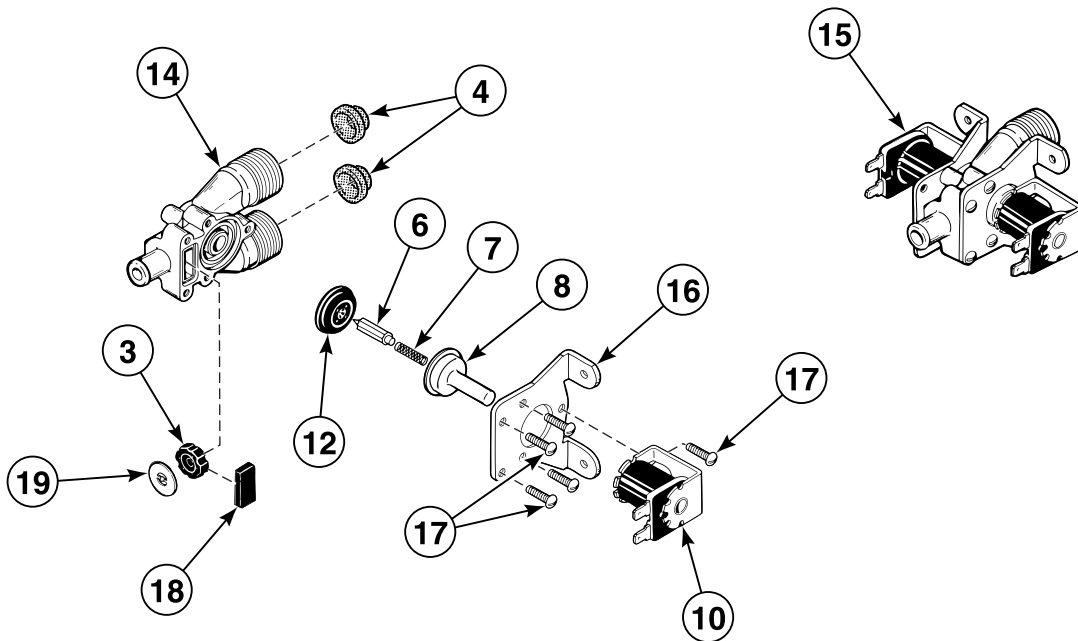
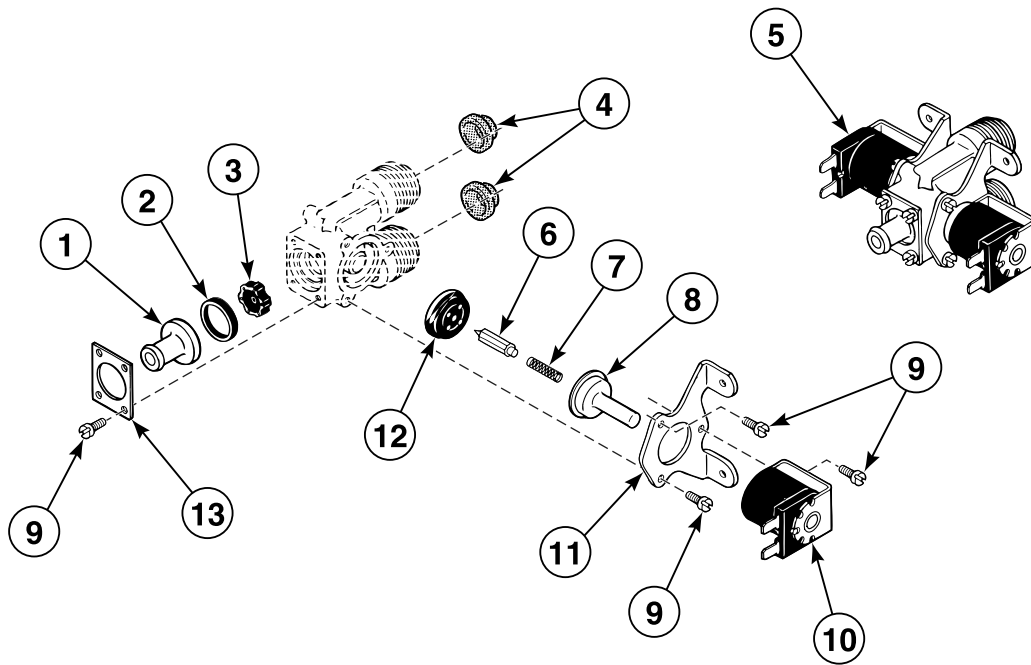
SPR11P_81232

Air Intake Grille and Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	33562	Screw	
2	N/A	Bumper	
3	03814	Screw	
4	03815	Washer	
5	36020	Nut	
6	52909	Screw	
7	23951	Nut	
8	81016	Back Panel	
9	N/A	Side Panel	Avocado
	N/A	Side Panel	Apple green
	N/A	Side Panel	Sundown
	N/A	Side Panel	Harvest gold
	N/A	Side Panel	Turquoise
	N/A	Side Panel	White
	N/A	Side Panel	Yellow
10	20530	Screw	
11	81969	Lower Front Panel Assembly	

N/A = Part no longer available

Mixing Valve Assembly



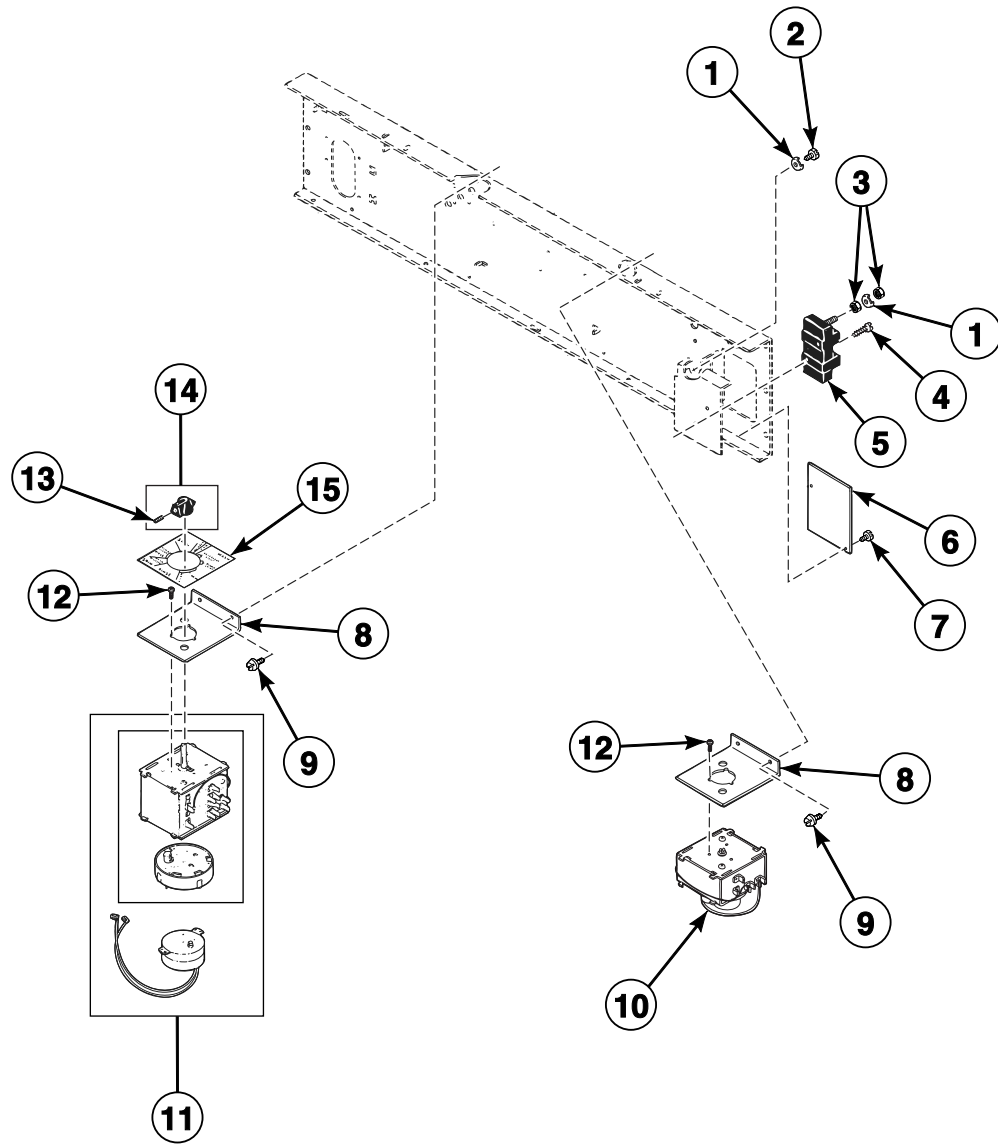
SPR12P_81232

Mixing Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Outlet	
2	N/A	Gasket	
3	N/A	Flow Regulator	
4	N/A	Inlet Screen	
5	N/A	Mixing Valve Assembly	Models through Serial No. S11812; Includes items 1-4 and 6-13
6	N/A	Armature	
7	N/A	Spring	
8	N/A	Guide	
9	N/A	Screw	
10	N/A	Solenoid	
11	N/A	Mounting Bracket	
12	N/A	Diaphragm	
13	N/A	Plate	
14	N/A	Valve Body	
15	N/A	Mixing Valve	Models starting Serial No. S11813; Includes items 3, 4, 6-8, 10, 12, 14 and 16-19
16	N/A	Mounting Bracket	
17	N/A	Screw	
18	N/A	Plug	
19	N/A	Diffuser	

N/A = Part no longer available

Timers and Terminal Block



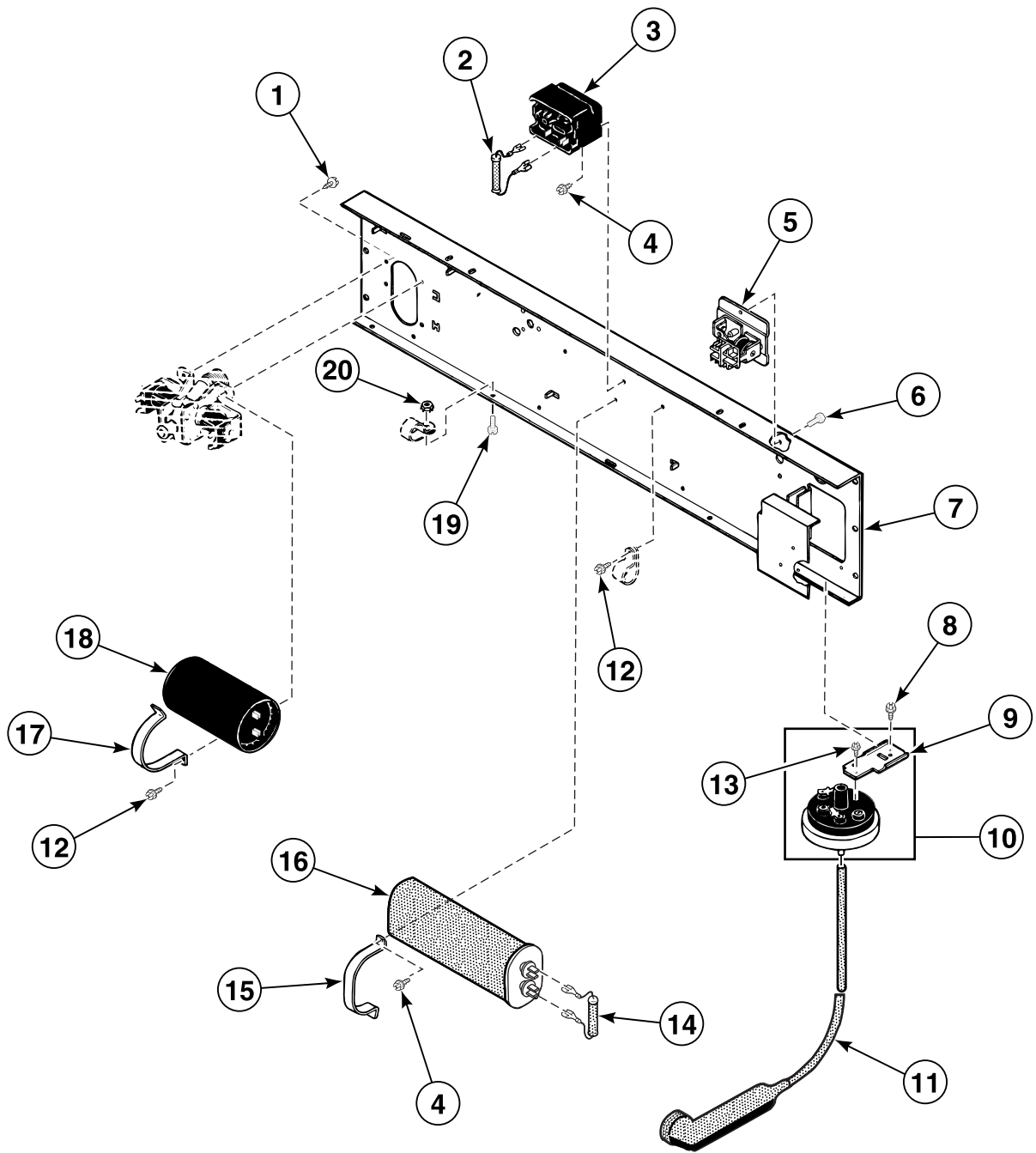
SPR13P_81232

Timers and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	51474	Washer	
2	52909	Screw	
3	Q6163	Nut	
4	Q6535	Screw	
5	50854	Terminal Block	
6	N/A	Cross Channel Plate	
7	23222	Screw	
8	81097	Timer Bracket	
9	51780	Screw	
10	81615P	Reversing Timer	60 Hertz
	81616	Reversing Timer	230 Volt/50 Hertz
11	N/A	Timer	Models through Serial No. G10842
	N/A	Timer	Models starting Serial No. 81457
12	22649	Screw	
13	N/A	Screw	
14	N/A	Knob	
15	N/A	Sticker	Models through Serial No. G10842
	N/A	Sticker	Models starting Serial No. G10843

N/A = Part no longer available

Cross Channel, Capacitors and Switches



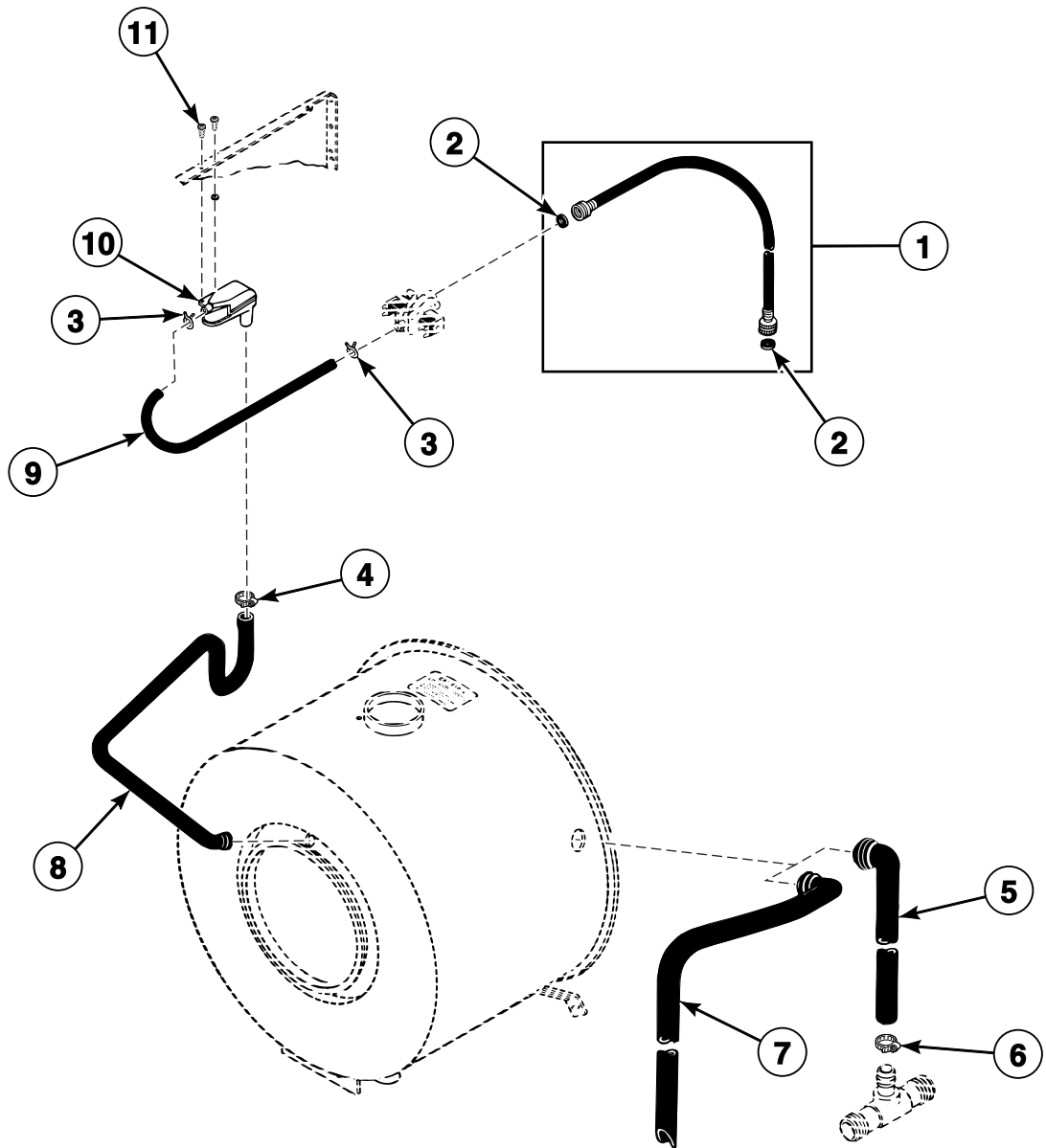
SPR14P_81232

Cross Channel, Capacitors and Switches

REF	PART NO.	DESCRIPTION	COMMENTS
1	33562	Screw	
2	81091	Resistor	Used with 81067 Motor Switch
3	81333	Motor Switch	240 Volt
	81432	Motor Switch	230 Volt/50 Hertz
	N/A	Motor Switch	208 Volt
4	23222	Screw	
5	N/A	Manual Reset Switch	Models through Serial No. 592J8
6	03950	Screw	
7	N/A	Cross Channel	
8	51780	Screw	
9	N/A	Bracket	
10	81068P	Pressure Switch	Includes items 8, 9 and 13
11	22822	Pressure Hose	
12	23962	Screw	
13	N/A	Screw	
14	81642	Resistor Assembly	
15	N/A	Capacitor Clamp	
16	81063P	Capacitor Kit	240 Volt; Includes item 15
	81320P	Capacitor Kit	208 Volt; 230 Volt/50 Hertz; Includes items 4 and 15
17	N/A	Capacitor Clamp	
18	81062	Capacitor	240 Volt
	81319	Capacitor	208 Volt; 230 Volt/50 Hertz
19	03814	Screw	
20	23951	Nut	

N/A = Part no longer available

Water Inlet and Hoses



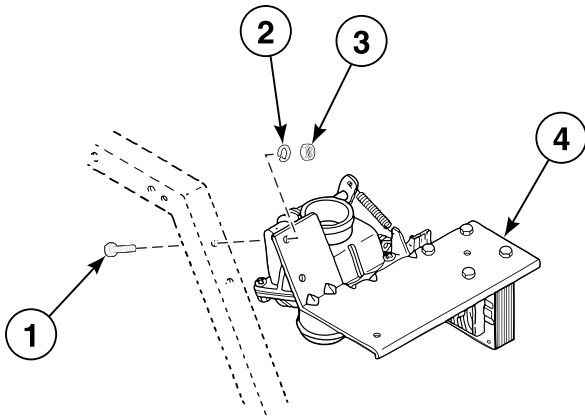
SPR15P_81232

Water Inlet and Hoses

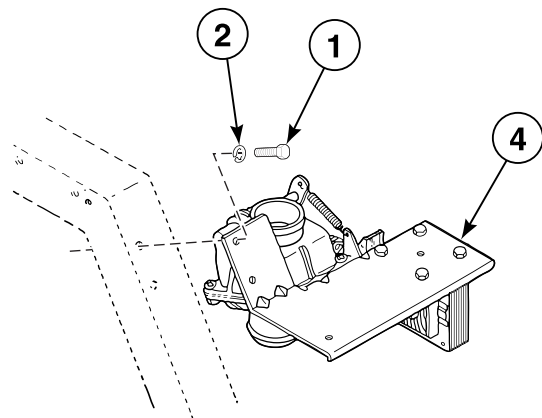
REF	PART NO.	DESCRIPTION	COMMENTS
1	28330P	Fill Hose Kit	Includes item 2
2	20290	Washer	
3	36801	Hose Clamp	
4	20391	Hose Clamp	
5	N/A	Overflow Hose	Models CL8761 and CL8771
6	90554	Hose Clamp	
7	81082	Overflow Hose	Models CL8763 and CL8773
8	81080	Water Inlet Hose	
9	N/A	Water Inlet Hose	
10	80600	Water Inlet	
11	51778	Screw	
12	N/A	Washer	

N/A = Part no longer available

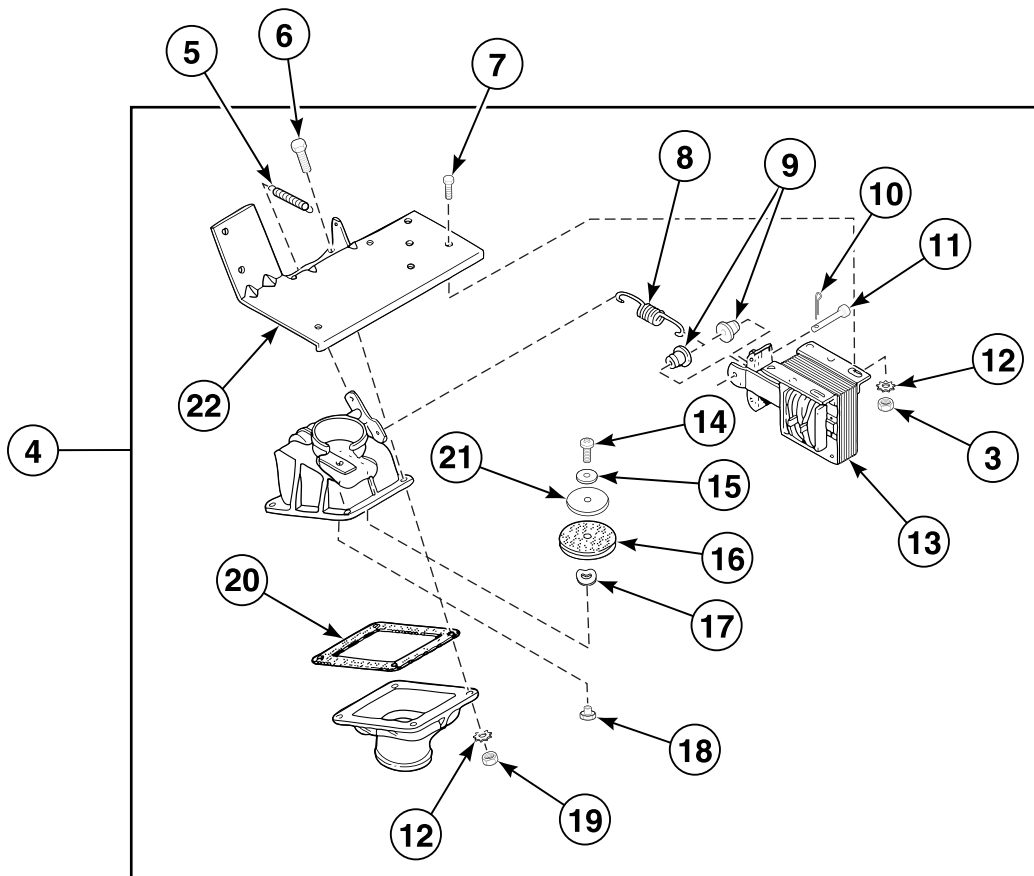
Drain Valve Assembly



Models Through Serial No. W11874



Models Starting Serial No. W11875



SPR16P_81232

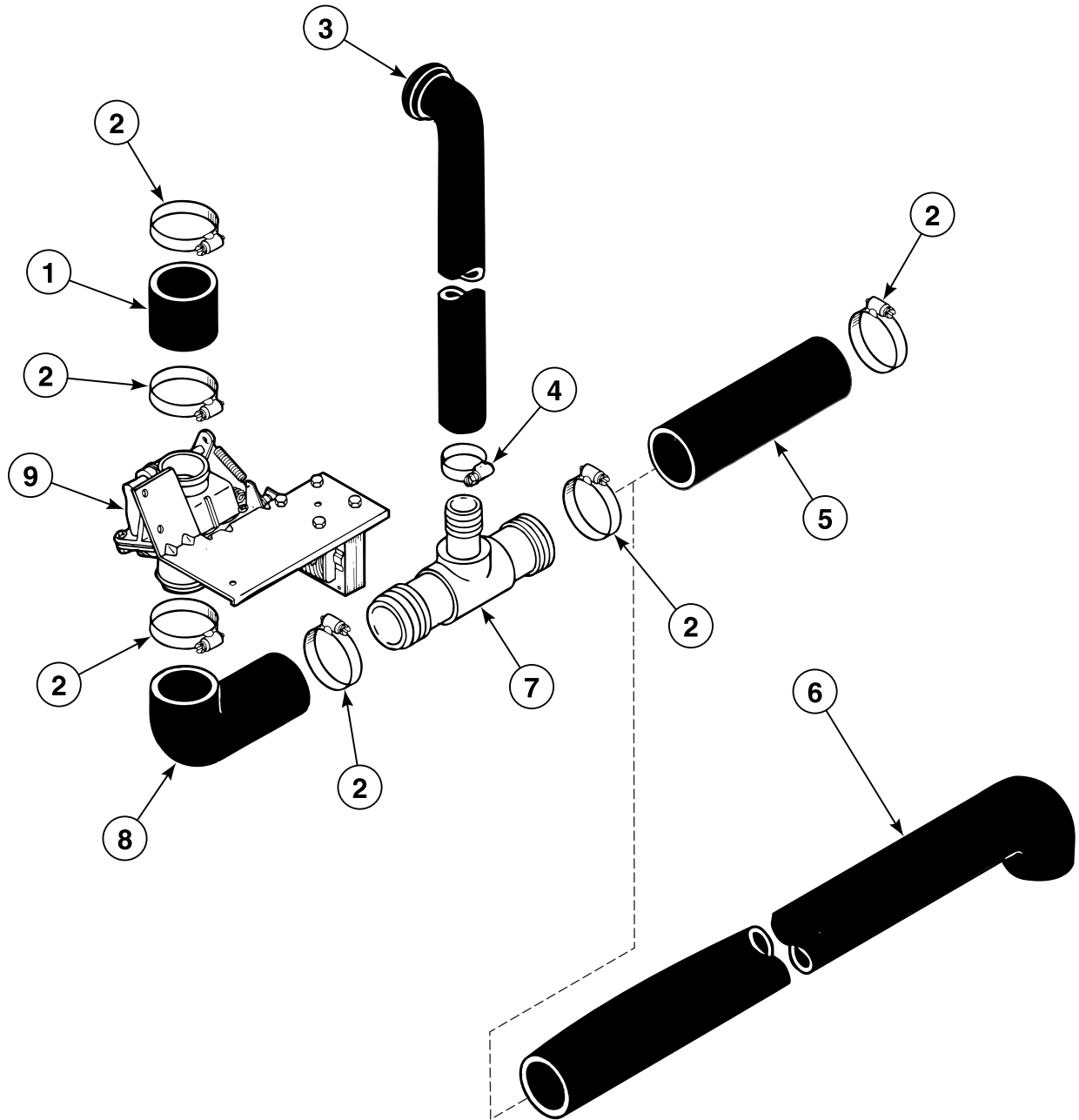
Drain Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	02916	Screw	
2	03189	Washer	
3	20275	Nut	
4	505P3	Ball Valve Retrofit Kit	
5	N/A	Spring	
6	20253	Screw	
7	N/A	Screw	
8	81109	Spring	
9	N/A	Mount	
10	N/A	Cotter Pin	
11	N/A	Rivet	
12	02431	Washer	
13	20058P	Solenoid	60 Hertz
	N/A	Solenoid	230 Volt/50 Hertz
14	F430976	Screw	
15	N/A	Washer	
16	N/A	Plate and Gasket Assembly	
17	N/A	Washer	
18	N/A	Nut	
19	52566	Nut	
20	N/A	Valve Housing Gasket	
21	N/A	Valve Flapper Disc	
22	N/A	Valve Mounting Plate	

N/A = Part no longer available

Drain

Non-Pump Models
Models CL8761 and CL8771



SPR17P_81232

Drain

REF	PART NO.	DESCRIPTION	COMMENTS
1	81056	Drain Hose	
2	80707	Clamp	
3	N/A	Overflow Hose	
4	90554	Hose Clamp	
5	N/A	Drain Hose	Models starting Serial No. L11610
6	N/A	Drain Hose	Models through Serial No. L11609
7	N/A	Drain Tee	
8	N/A	Hose Clamp	
9	505P3	Ball Valve Retrofit Kit	

N/A = Part no longer available

Pump Models

Models CL8763 and CL8773

This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or motor. The components are numbered 1 through 24. The main assembly is shown in a perspective view, with various sub-assemblies and individual parts shown in exploded views. Key components include a large black U-shaped pipe (1), a motor unit (8) with a fan (7) and a mounting bracket (6), a pump head (2) with a shaft (3) and impeller (4), a drive shaft (5), a coupling (10), a motor housing (11), a motor base (12), a motor mounting bracket (13), a motor mounting plate (14), a motor mounting screw (15), a motor mounting nut (16), a motor mounting washer (17), a motor mounting gasket (18), a motor mounting flange (19), a motor mounting seal (20), a motor mounting O-ring (21), a motor mounting gasket (22), a motor mounting flange (23), and a motor mounting seal (24). The diagram uses dashed lines to indicate the assembly sequence and alignment of the parts.

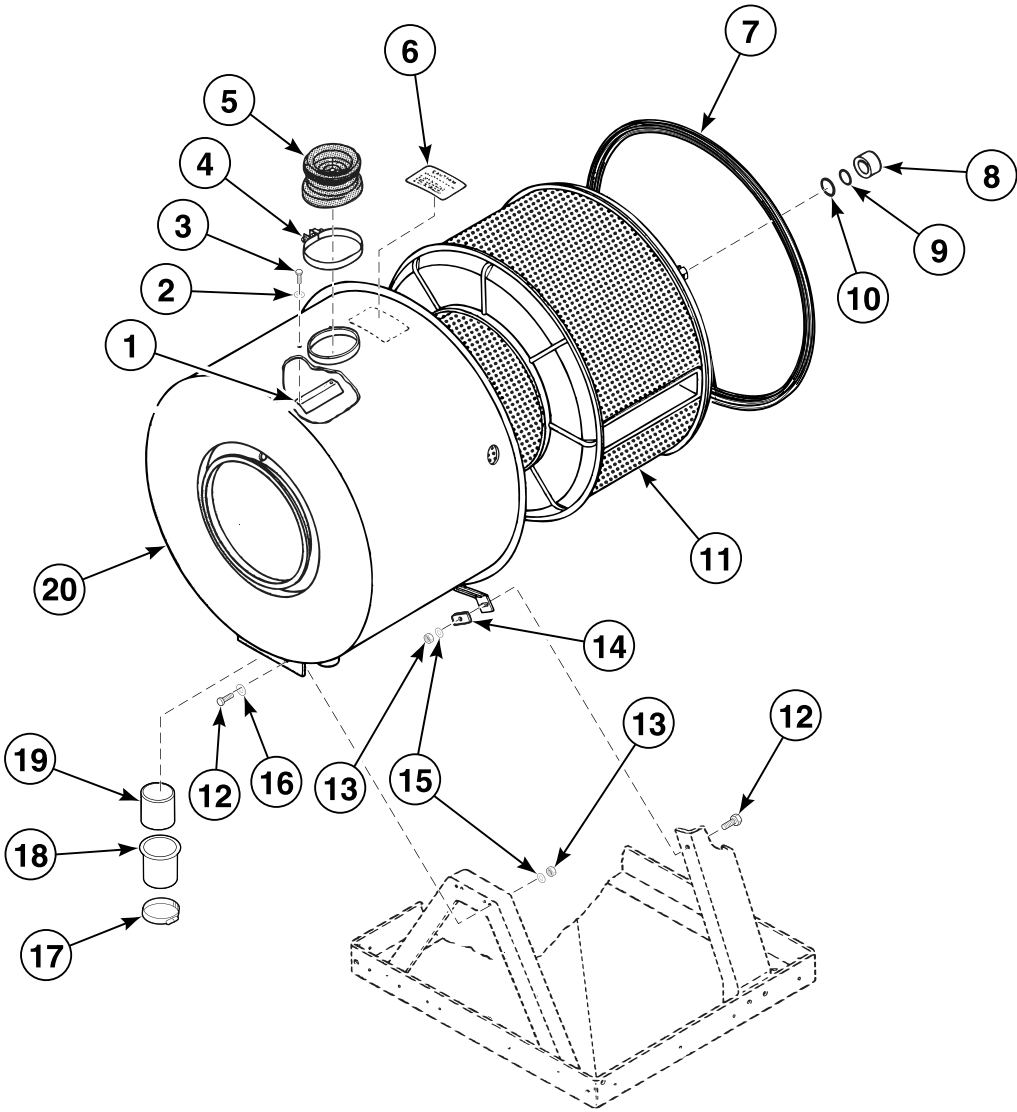
81232

Drain

REF	PART NO.	DESCRIPTION	COMMENTS
1	81069	Drain Hose	
2	81115D	Pump Body Kit	
3	81115E	Impeller	
4	81115C	Shaft Seal and Liner Assembly	
5	N/A	Mounting Bracket	
6	N/A	Washer	
7	81115G	Screw	
8	81115AP	Pump Motor Assembly	Includes item 7
9	51236	Nut	
10	N/A	Screw	
11	81185P	Pump and Bracket Assembly	Includes items 2-10
12	91226	Screw	
13	M400013	Washer	
14	70142	Nut	
15	33561	Screw	
16	81181	Pump Mount Bracket	
17	90554	Hose Clamp	
18	82082	Drain Hose	
19	80707	Clamp	
20	81210	Hose Coupling	
21	N/A	Hose	
22	505P3	Ball Valve Retrofit Kit	Models through Serial No. 31Q33
23	81210	Hose Coupling	Models starting Serial No. 31Q34
24	81056	Drain Hose	

N/A = Part no longer available

Outer Tub and Cylinder



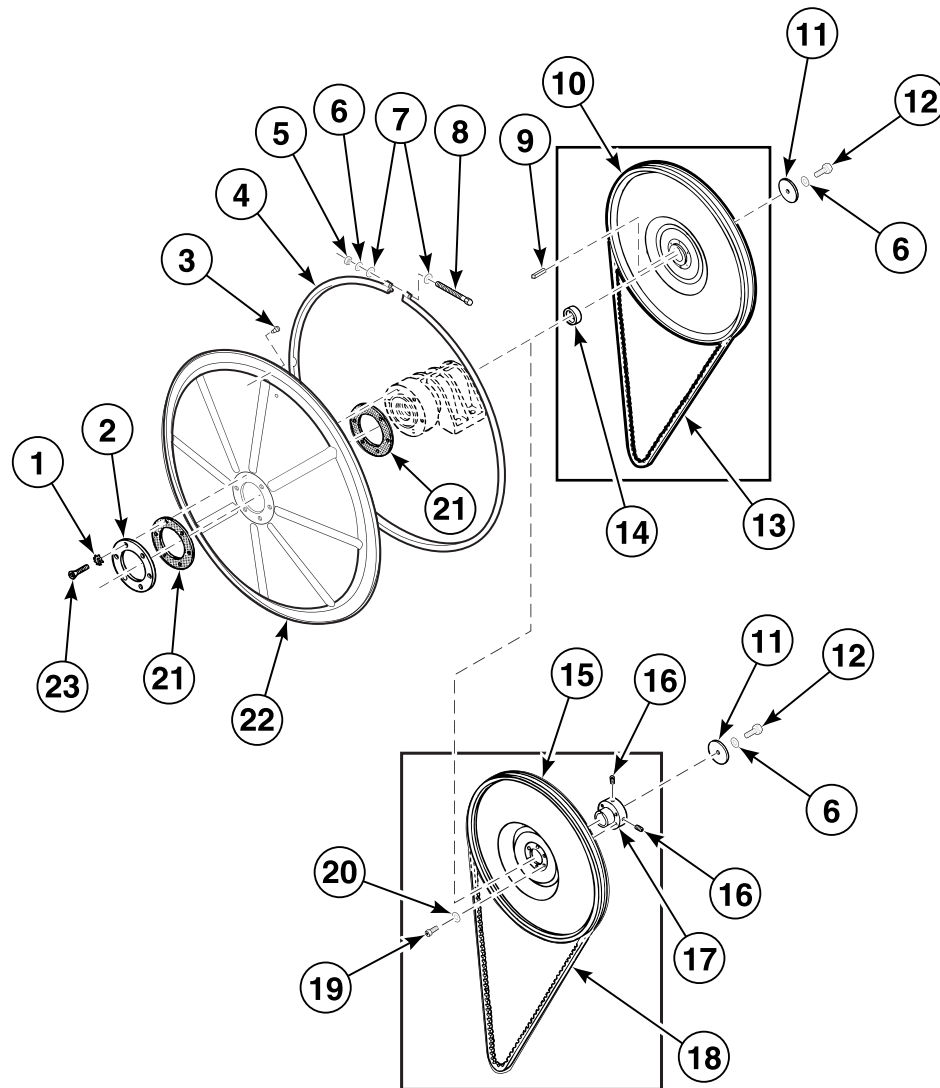
SPR19P_81232

Outer Tub and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Deflector Kit	Includes items 1-3 and 6
1	81376	Deflector	
2	81380	Washer	
3	M405936	Screw	
4	81294	Hose Clamp	
5	81194	Dispenser Boot	
6	81375	Caution Sticker	
7	81052	Tub Head Gasket	
8	N/A	O-Ring Gland	Models through Serial No. W11834
	81471	O-Ring Gland	Models starting Serial No. W11835
9	81191	O-Ring	
10	80100	O-Ring	
11	81170P	Cylinder Assembly	Includes 81085 Key and 27202 Screw
12	27202	Screw	
13	80116	Nut	
14	81345	Washer	
15	M400013	Washer	
16	Q6066	Washer	
17	80043	Hose Clamp	
18	N/A	Trap	
19	N/A	Frame	
20	N/A	Tub Assembly	

N/A = Part no longer available

Rear Tub Head, Cylinder Pulley and Belt



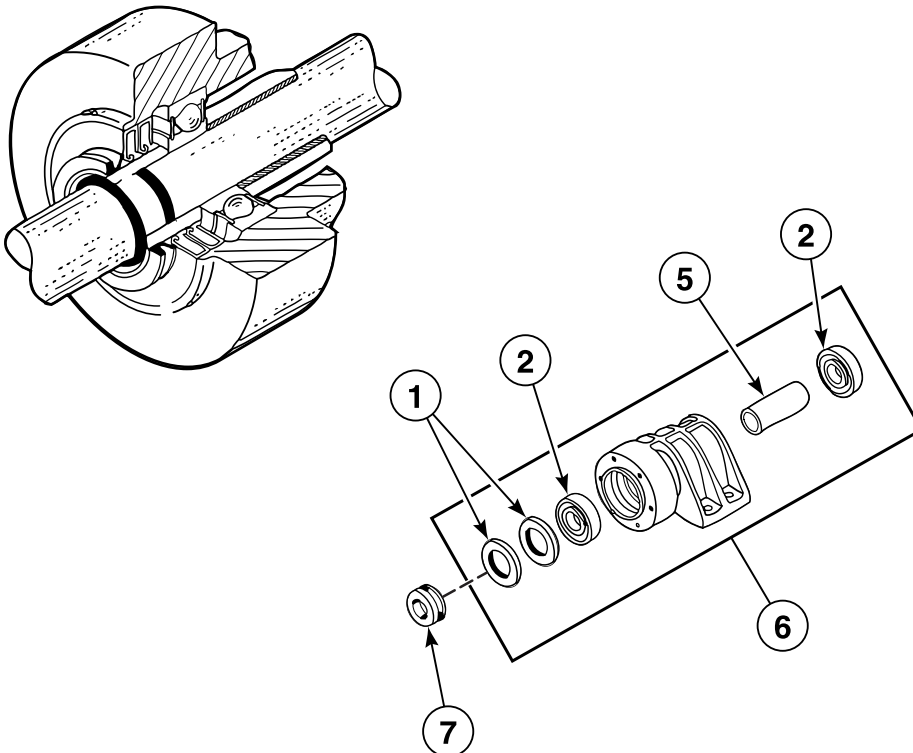
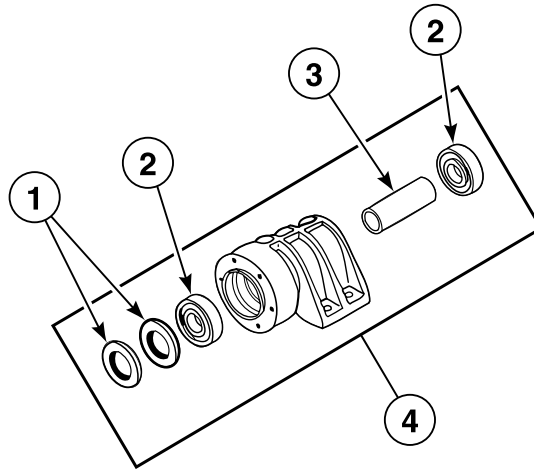
SPR20P_81232

Rear Tub Head, Cylinder Pulley and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	24475	Washer	
2	81050	Reinforcing Ring	
3	N/A	Plug	
4	N/A	Clamp Ring Assembly	
5	80116	Nut	
6	M400013	Washer	
7	Q6066	Washer	
8	M413565	Screw	
9	81085	Key	
10	81728	Pulley and Hub Assembly	Models starting Serial No. G10843
11	81352	Washer	
12	27202	Screw	
13	81459	Belt	Models starting Serial No. G10843; 60 Hertz
	81064	Belt	Models starting Serial No. G10843; 230 Volt/50 Hertz
14	81461	Spacer	Models starting Serial No. G10843
15	80143	Pulley	Models through Serial No. G10842
16	81087	Screw	Models through Serial No. G10842
17	81083	Pulley Hub	Models through Serial No. G10842
18	81064	Belt	Models through Serial No. G10842
19	N/A	Screw	Models through Serial No. G10842
20	21735	Washer	Models through Serial No. G10842
21	81049	Gasket	
22	81015P	Bulkhead	
23	81057	Screw	

N/A = Part no longer available

Bearing Housing Assembly



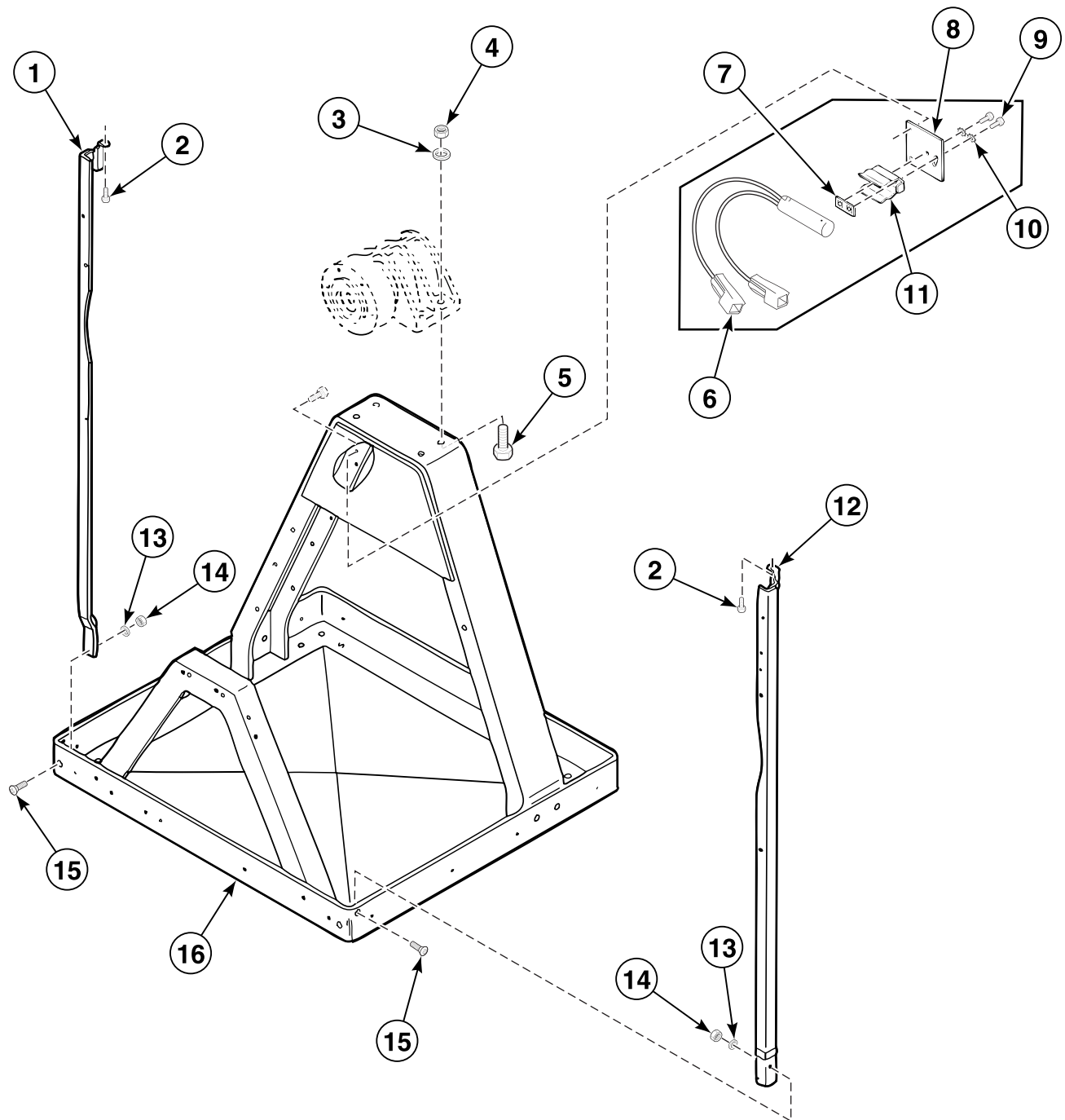
SPR21P_81232

Bearing Housing Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	81482	Seal	
2	80430P	Bearing	
3	N/A	Spacer	
4	N/A	Bearing Housing Assembly	Models through Serial No. W11834; Replaced by item 6
5	81472	Bearing Housing Spacer	
6	81476P	Bearing Housing Assembly	Models starting Serial No. W11835; Includes item 7 and 81471 O-Ring Gland
7	81470	V-Ring Seal	

N/A = Part no longer available

Base, Legs and Out-of-Balance Switch



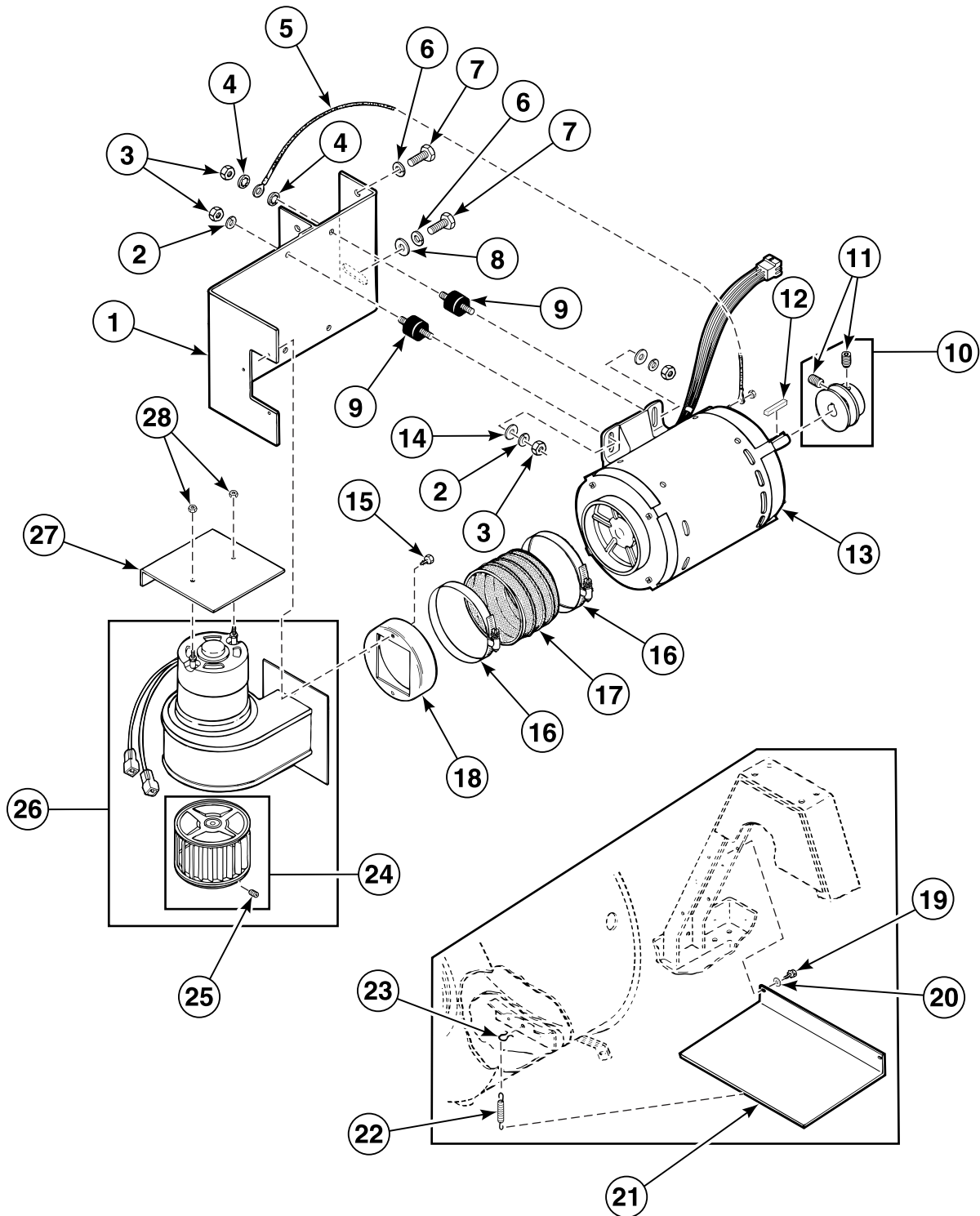
SPR22P_81232

Base, Legs and Out-of-Balance Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	81042	Left Leg Assembly	
2	23008	Screw	
3	91200	Washer	
4	N/A	Nut	
5	81086	Screw	
6	N/A	Out-of-Balance Switch	Models through Serial No. 592J8
7	N/A	Nut	Models through Serial No. 592J8
8	N/A	Bracket	Models through Serial No. 592J8
9	N/A	Screw	Models through Serial No. 592J8
10	51345	Washer	Models through Serial No. 592J8
11	N/A	Clamp	Models through Serial No. 592J8
12	N/A	Right Leg Assembly	
13	03189	Washer	
14	20275	Nut	
15	81057	Screw	
16	N/A	Frame	
17	51778	Screw	

N/A = Part no longer available

Drive Motor and Blower Assembly



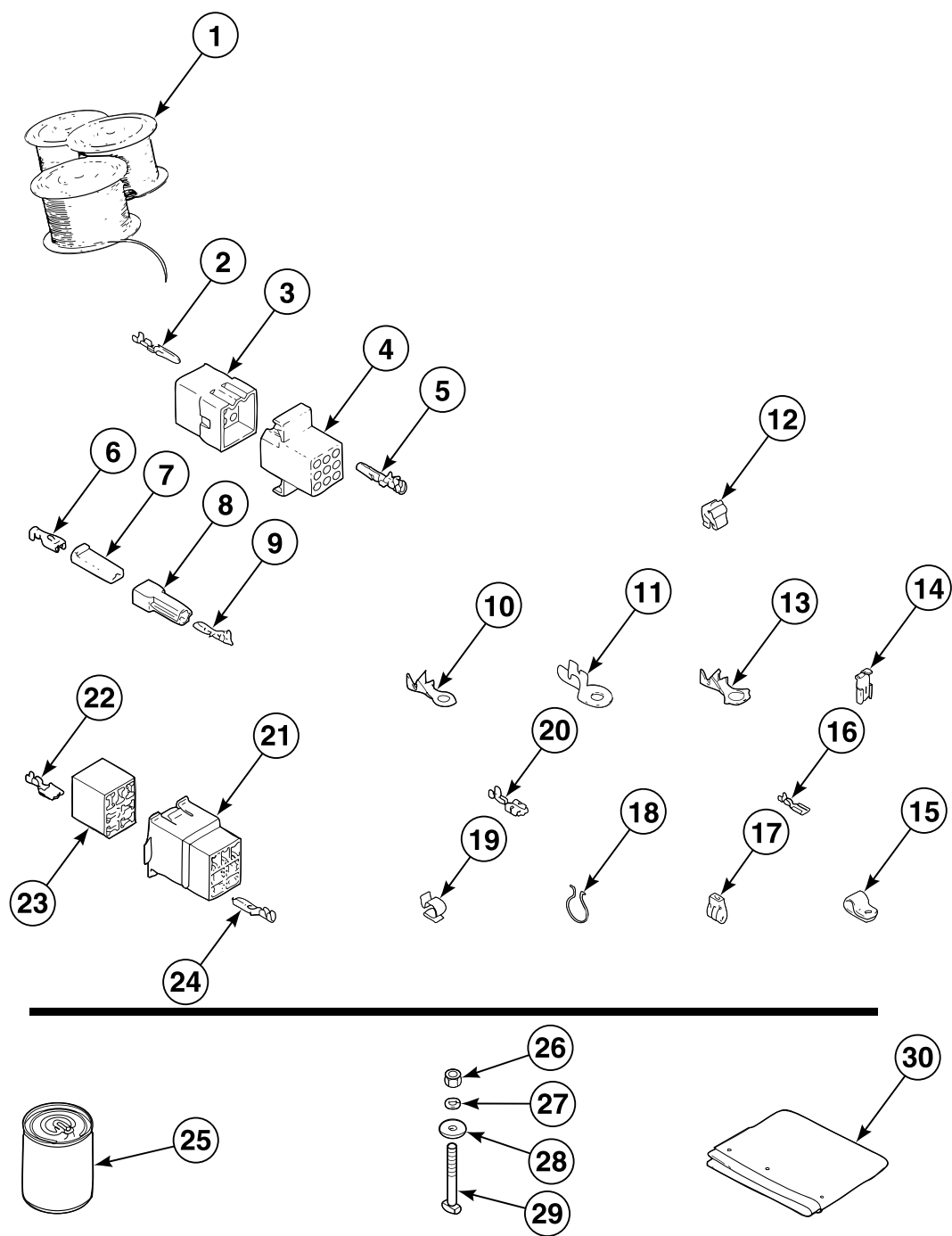
SPR23P_81232

Drive Motor and Blower Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Mounting Bracket	
2	M400013	Washer	
3	70142	Nut	
4	04366	Washer	
5	N/A	Ground Wire Assembly	
6	N/A	Washer	
7	M400043	Screw	
8	20279	Washer	
9	81055	Shock Mounting	
10	N/A	Motor Pulley Assembly	Models through Serial No. G10842
	N/A	Motor Pulley Assembly	Models starting Serial No. G10843
11	81087	Screw	
12	N/A	Key	
13	N/A	Motor	230 Volt; Includes item 12
	N/A	Motor	208 Volt; Includes item 12
14	Q6066	Washer	
15	20852	Screw	
16	N/A	Clamp	
17	N/A	Flexible Duct	
18	N/A	Vent Adapter	
19	33562	Screw	
20	20103	Washer	
21	81802	Motor Shield Assembly	
22	N/A	Spring	
23	51291	Wire Clip	
24	N/A	Impeller	Includes item 25
25	N/A	Screw	
26	N/A	Motor and Blower Assembly	Includes item 24
27	N/A	Shield	
28	21752	Nut	

N/A = Part no longer available

Wires, Terminals and Installation Material



SPR24P_81232

Wires, Terminals and Installation Material

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Wire	12 gauge; Sold per foot
	N/A	Wire	18 gauge; Sold per foot
2	00116	Male Pin Terminal	
3	23040	Plug	3 circuit
	23041	6 Circuit Plug	
	23033	9 Circuit Plug	
	23037	15 Circuit Plug	
4	23039	3 Circuit Receptacle	
	26708	6 Circuit Receptacle	
	26163	9 Circuit Receptacle	
	431396	15 Circuit Receptacle	
5	00117	Female Pin Terminal	
6	00115	Female Spade Terminal	
7	90789	Receptacle Housing	
8	90788	Tab Housing	
9	00133	Male Tab Terminal	
10	00110	Ring Terminal	
11	00111	Ring Terminal	
12	81469	Terminal Insulator	
13	00113	Ring Terminal	
14	00120	Female Flag Terminal	
15	90213	Cable Screw Clamp	
16	00112	Female Spade Terminal	
17	70210	Insulator	
18	51291	Wire Clip	
19	21036	Cable Clip	
20	00223	Female Spade Terminal	
21	N/A	Receptacle	
22	N/A	Female Terminal	
23	N/A	Receptacle Housing	
24	00133	Male Tab Terminal	
25	N/A	Cement	
26	N/A	Nut	
27	91200	Washer	
28	N/A	Spacer	
29	81225	Screw	
30	81903	Mounting Bolt Template	

N/A = Part no longer available

This image shows a full page of blank white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page, providing a template for writing or drawing. There are no margins, text, or other markings present.

Parts Index

B

Back Panel	
81016	19
Ball Valve Retrofit Kit	
505P3	29, 31, 33
Bearing	
80430P	39
Bearing Housing Assembly	
81476P	39
Bearing Housing Spacer	
81472	39
Belt	
81064	37
81459	37
Bleach Door Sticker	
81286	13
Bleach Indicator Light	
81074	5
81078	5
Blocking Solenoid	
81312B	7, 9
Bulkhead	
81015P	37
Bumper	
52552	11
80498	13
Bushing and Pivot Kit	
532P3	15, 17

C

Cable Clip	
21036	45
Cable Screw Clamp	
90213	45
Capacitor	
81062	25
81319	25
Capacitor Kit	
81063P	25
81320P	25
Caution Sticker	
81375	35
Clamp	
80707	31, 33
Coin Drop Door	
81186	7
Coin Vault Assembly	
81302	11
Cylinder Assembly	
81170P	35

D

Deflector	
81376	35

Detergent Indicator Light	
81077	5
Dispenser Boot	
81194	35
Door Kit	
518P3	17
Door Lock Sticker	
81326	15, 17
Door Seal Kit	
81468P	17
Door Switch	
81359	11
Drain Hose	
81056	31, 33
81069	33
82082	33

F

Female Flag Terminal	
00120	45
Female Pin Terminal	
00117	45
Female Spade Terminal	
00112	45
00115	45
00223	45
Fill Hose Kit	
28330P	27
Front Panel Assembly	
81404	17
Front Plate	
81312H	9

G

Gasket	
80457	13
81049	37
Grommet	
20430	15, 17

H

Handle	
81035P	15, 17
Hinge	
81959	17
Hinge Pin	
81391	17
Hose Clamp	
20391	27
36801	27
80043	35
81294	35
90554	27, 31, 33
Hose Coupling	
81210	33

N/A items do not appear in index.

I

Impeller33	
81115E.....	33
Insulator	
70210	45

K

Key	
81085	37

L

Left Leg Assembly	
81042	41
Lower Front Panel Assembly	
81969	19

M

Male Pin Terminal	
00116	45
Male Tab Terminal	
00133	45
Motor Shield Assembly	
81802	43
Motor Switch	
81333	25
81432	25
Mounting Bolt Template	
81903	45

N

Nut	
Q6163	23
02788	11
20275	11, 15, 17, 29, 41
21752	13, 43
23604	17
23951	19, 25
36020	19
51236	11, 13, 33
52566	29
70142	33, 43
80116	35, 37
81061	15, 17
81178	5, 13
81207	5, 13

O

O-Ring	
80100	35
81191	35
O-Ring Gland	
81471	35

N/A items do not appear in index.

Overflow Hose	
81082	27

P

Pivot Arm Spring	
81119	15, 17
Plug	
23040	45
Plug, 15 Circuit	
23037	45
Plug, 6 Circuit	
23041	45
Plug, 9 Circuit	
23033	45
Pressure Hose	
22822	25
Pressure Switch	
81068P	25
Pulley	
80143	37
Pulley and Hub Assembly	
81728	37
Pulley Hub	
81083	37
Pump and Bracket Assembly	
81185P	33
Pump Body Kit	
81115D	33
Pump Motor Assembly	
81115AP.....	33
Pump Mount Bracket	
81181	33
Push-to-Start Sticker	
53738	5

R

Receptacle Housing	
90789	45
Receptacle, 15 Circuit	
431396	45
Receptacle, 3 Circuit	
23039	45
Receptacle, 6 Circuit	
26708	45
Receptacle, 9 Circuit	
26163	45
Reinforcing Ring	
81050	37
Reject Button	
81312J.....	9
Rejector	
81312F	9
Relay	
90709P	5
Resistor	
81091	25
Resistor Assembly	
81642	25

Reversing Timer	
81615P.....	23
81616.....	23
Ring Terminal	
00110.....	45
00111.....	45
00113.....	45

S

Screw	
F430976.....	29
M400043.....	43
M405936.....	11, 35
M413565.....	37
Q6516.....	11
Q6536.....	23
02916.....	11, 29
03814.....	19, 25
03950.....	5, 25
20253.....	11, 15, 17, 29
20530.....	19
20852.....	43
21081.....	17
22649.....	5, 11, 13, 23
23008.....	41
23222.....	23, 25
23960.....	17
23962.....	25
27202.....	35, 37
33561.....	13, 17, 33
33562.....	19, 25, 43
51778.....	27, 41
51780.....	23, 25
51783.....	11
52864.....	5
52909.....	19, 23
80399.....	13
81057.....	37, 41
81086.....	41
81087.....	37, 43
81115G.....	33
81225.....	45
81310.....	15, 17
81398.....	17
81399.....	17
91226.....	33
Seal	
81482.....	39
81924.....	13
Seal Strap	
81298P.....	15, 17
Shaft Seal and Liner Assembly	
81115C.....	33
Shock Mounting	
81055.....	43
Solenoid	
20058P.....	29
Spacer	
81366.....	13
81461.....	37
Spring	
81109.....	29
Strike	
81365P.....	13

Switch	
81051.....	5
91257.....	5

T

Tab Housing	
90788.....	45
Terminal Block	
50854.....	23
Terminal Insulator	
81469.....	45
Timer Bracket	
81097.....	23
Top Hinge	
81058.....	13
Tub Head Gasket	
81052.....	35

V

V-Ring Seal	
81470.....	39

W

Washer	
M400013.....	33, 35, 37, 43
Q6066.....	35, 37, 43
02431.....	11, 15, 29
03189.....	15, 17, 29, 41
03815.....	19
04366.....	43
20103.....	43
20279.....	43
20290.....	27
21735.....	37
23225.....	15, 17
24475.....	37
51345.....	11, 41
51474.....	23
52549.....	15, 17
80090.....	15, 17
81345.....	35
81352.....	37
81380.....	35
81392.....	17
81408.....	17
91200.....	41, 45
Water Inlet	
80600.....	27
Water Inlet Hose	
81080.....	27
Wire Clip	
51291.....	43, 45

N/A items do not appear in index.

[illegible]